

# Proposed SCM for Automotive Coatings

Public Workshop  
October 5, 2005  
Sacramento

California Environmental Protection Agency

---

 **Air Resources Board**

# **California Air Resources Board (ARB)**

## **Public Workshop on the Proposed Suggested Control Measure for Automotive Coatings**

October 5, 2005  
1:00 p.m. to 3:00 p.m. (PST)  
California Air Resources Board  
Byron Sher Auditorium  
Sacramento, California

### **AGENDA**

1. Introductions
2. Background
3. ARB Staff Presentation (Proposed SCM)
4. Questions/Open Discussion

# Overview

- ◆ **Introduction**
- ◆ **Background**
- ◆ **Proposed SCM for Automotive Coatings**
- ◆ **Questions/Open Discussion**

# Automotive Coatings SCM

## Background

- ◆ Local districts regulate VOC emissions from automotive coatings
- ◆ Twenty districts have local rules
- ◆ Fifteen districts have National Rule VOC limits

# Automotive Coatings SCM

## Background

- ◆ ARB has oversight authority
- ◆ Provides technical assistance -

## Developed the SCM

- ◆ SCM serves as a model rule for districts

# Automotive Coatings SCM

## **SCM Objectives:**

- ◆ Protect public health by reducing VOC emissions
- ◆ Increase consistency among district rules
- ◆ Improve rule enforceability

# Automotive Coatings SCM

## Overview of SCM Proposal

- ◆ Combines Group I and Group II VOC limits
- ◆ Eliminates the composite VOC limit for multistage systems
- ◆ Combines coating categories
- ◆ Replaces specialty coatings categories with specific categories

# Automotive Coatings SCM

## Overview of SCM Proposal

**(continued)**

- ◆ Establishes VOC limits based on available technology
- ◆ Establishes prohibition of possession
- ◆ Lowers the VOC limit for solvents used in cleaning operations to 25 grams per liter
- ◆ Simplifies recordkeeping
- ◆ Improves labeling



# Automotive Coatings SCM

## Proposed Coating Categories

Existing Coating Category

Proposed Coating Category

Pretreatment Wash Primer



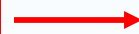
**Pretreatment Coating**

Adhesion Promoter  
Plastic Primer



**Adhesion Promoter**

Precoat  
Primer  
Primer Surfacer  
Primer Sealer  
Flexible Primers



**Primer**

# Automotive Coatings SCM

## Proposed Coating Categories (continued)

Existing Coating Category

Proposed Coating Category

Multi-stage Topcoat System  
(color portion)  
Camouflage



**Color Coating**

Multi-colored



**Multi-Color Coating**

Uniform Finish Coating



**Uniform Finish Coating**

# Automotive Coatings SCM

## Proposed Coating Categories (continued)

### Existing Coating Category

Multi-stage Topcoat System  
(clear portion)

Multi-colored Multi-Stage  
(clear portion)

Elastomeric Clears

Topcoat

Single-Stage Coating

Metallic/Iridescent Topcoat

Truck Bed Liner Coating

### Proposed Coating Category

→ **Clear Coating**

→ **Single-Stage Coating**

→ **Truck Bed Liner Coating**



# Automotive Coatings SCM

## Proposed Coating Categories (continued)

### Existing Coating Category

Temporary Protective



### Proposed Coating Category

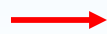
Temporary Protective Coating

Rubberized Asphaltic Underbody



Underbody Coating

Anti-Glare Safety Coatings  
Impact Resistant Coatings  
Water Holdout Coatings  
Weld Thru Coatings  
Bright Metal Trim Repair



Any Other Coating Type

# Automotive Coatings SCM

## Proposed VOC limits effective 1/1/09

<i>Coating Category</i>	<i>proposed VOC limit</i>	<i>current SC VOC limit</i>
Adhesion Promoter	540 *	840
Clear Coating	250	250
Color Coating	420	760
Multi-color Coating	680	685
Pretreatment Coating	660 *	780
Primer	250	250/340
Single-Stage Coating	340	340
Temporary Protective Coating	60	NA
Truck Bed Liner Coating	310	420
Underbody Coating	430	840
Uniform Finish Coating	540	840
Any Other Coating Type	250	NA



# Automotive Coatings SCM

## **Benefits of the Proposed SCM**

- ◆ Total estimated emissions from this category are 20.7 tons per day
- ◆ Preliminary estimates indicate the proposed SCM would reduce emissions by 13 tons per day

# Automotive Coatings SCM

## Potential Impacts on Body Shops

- ◆ Use lower VOC Coatings (possibly water-borne color)
- ◆ Train Paint Technicians
- ◆ Air Movement and Heating Equipment

# Automotive Coatings SCM

## Potential Cost Impacts

- ◆ Total annual cost of the proposed SCM:  
\$14 million
- ◆ Average annual cost:
  - \$3,400 (refinishing facilities)
  - 320,000 (manufacturers)
- ◆ Cost Effectiveness: \$ 1.43 per pound of VOC reduced



# Automotive Coatings SCM

## Air Movement Systems



# Automotive Coatings SCM

## Changes since Staff Report:

- ◆ Revised potential cancer risk estimate from TBAC: 7.6 cases per million
  - (3.8 potential cancer cases per million if waterborne color coatings are used)

# Automotive Coatings SCM

## **Schedule**

- ◆ October 21, 2005: Board Meeting Date
- ◆ Comments Due to Clerk of the Board by 12:00 p.m. on 10/19/05

**Comments Should be sent to:**

**Clerk of the Board  
Air Resources Board  
1001 I Street, 23<sup>rd</sup> Floor  
Sacramento, CA 95814**

**Electronic mail: [autocoat@listserv.arb.ca.gov](mailto:autocoat@listserv.arb.ca.gov)**



# ARB Points of Contact

**David Mehl**  
**[dmehl@arb.ca.gov](mailto:dmehl@arb.ca.gov)**  
**(916) 324-8177**

**Jose Gomez, Manager**  
**Technical Development Section**  
**[jgomez@arb.ca.gov](mailto:jgomez@arb.ca.gov)**  
**(916) 324-8033**

# QUESTIONS?